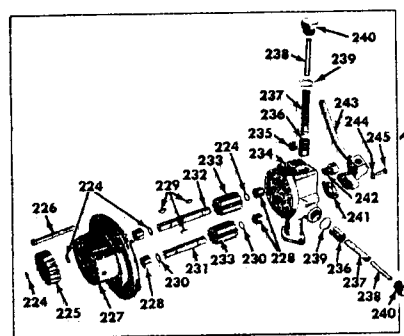
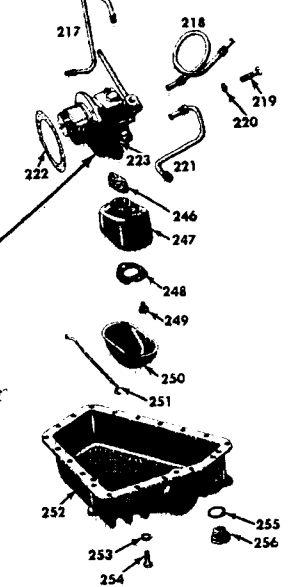


- 1 179817 Bolt (5/16"-18 x 7/8")
- 2 120638 Lock Washer (5/16")
- 3 2043587 Sleeve
- 4 562868 Gasket
- 5 2041113 Oil Seal
- 6 2222651 Washer
- 7 2361157 Governor Assy.-940 Up, 660 Down
- 8 2383622 Governor Assy.-830 Up, 590 Down
- 9 2286334 Switch Kit - 940 Up, 660 Down
- 10 2420649 Switch Kit - 830 Up, 590 Down
- 11 171346 Screw (#6-32 x 1/2")
- 12 2286335 Gasket
- 13 2363047 Shaft
- 14 2305920 Riser
- 15 2305921 Weight Pin
- 16 2308336 Weight
- 17 2363046 Housing Assy.
- 18 905908 Bearing
- 19 2163124 Bushing
- 20 2305923 Nut
- 21 2305924 Shaft Pin
- 22 2278729 Drive Link
- 23 2278728 Gasket
- 24 2278726 Pedestal Assy.
- 25 2252414 Bushing
- 26 2222695 Speedometer Driven Gear Assy.
- 27 2222692 Gear
- 28 2222694 Washer
- 29 2222691 Governor Driven Gear Assy.
- 30 2222692 Gear
- 31 2222694 Washer
- 32 2222420 Nut
- 33 2222517 Flange
- 34 2222515 Oil Seal
- 35 2222376 Drive Gear
- 36 6772890 Oil Seal
- 37 2222595 Cover Assy.
- 38 2222424 Bushing
- 39 180124 Bolt (3/8"-16 x 1-1/4")
- 40 179847 Bolt
- 41 103321 Lock Washer
- 42 2222598 Gasket
- 43 907611 Bearing
- 44 2222372 Retainer
- 45 2222371 Output Shaft
- 46 2222611 Spring

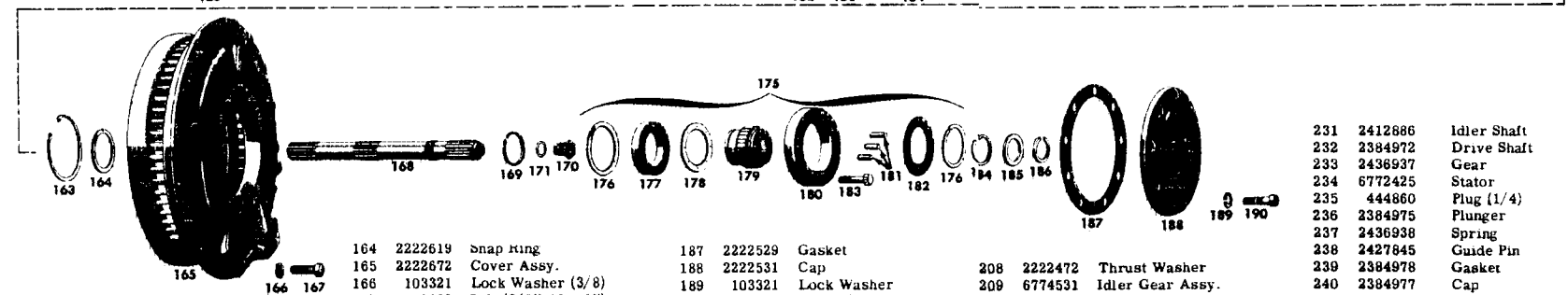
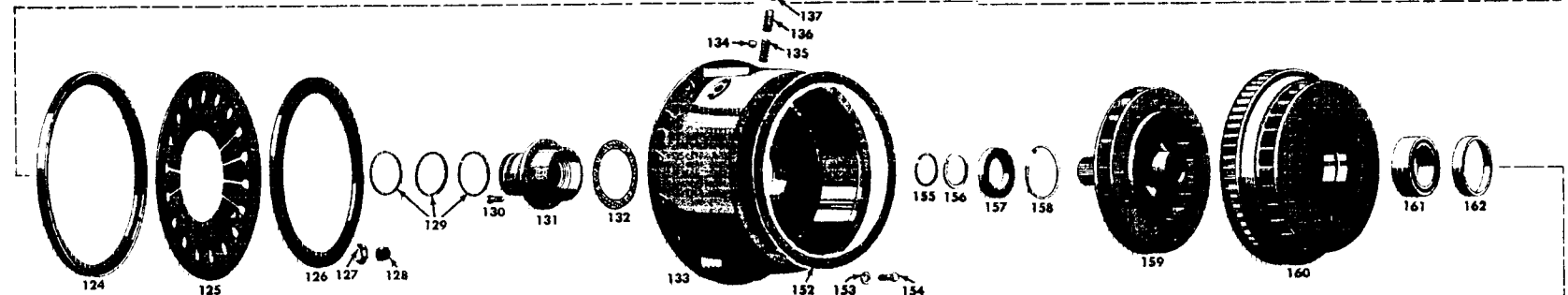
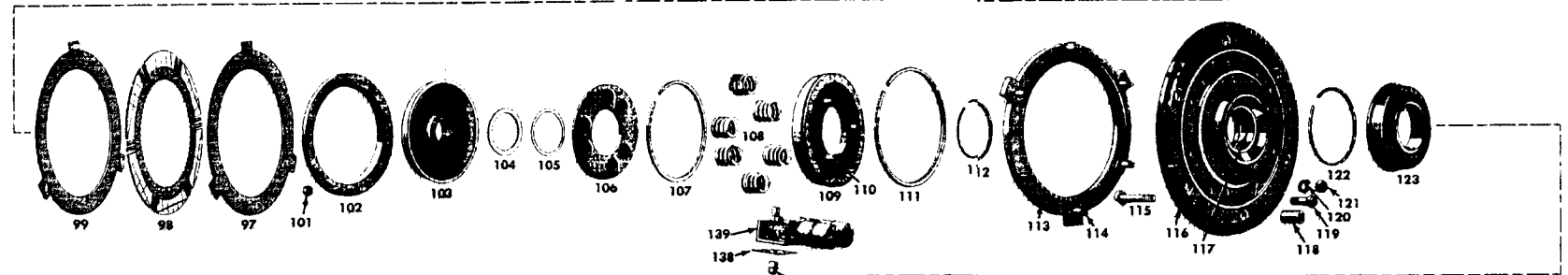
- 39 2222610 Cone
- 40 8892818 Snap Ring
- 41 903306 Bearing
- 42 2222668 Gear
- 43 2222370 Gear
- 44 901213 Bearing
- 45 2222421 Bolt
- 46 2222422 Key
- 47 2222385 Washer
- 48 2222384 Fork
- 49 2222609 Shoe
- 50 180079 Bolt
- 51 120638 Lock Washer (5/16)
- 52 2222388 Cover
- 53 2222389 Gasket
- 54 6772079 Gauge & Cap Assy.
- 55 9417071 Gasket
- 56 2222474 Nut
- 57 2222475 Washer
- 58 2222477 Spring
- 59 2222476 Plunger
- 60 145855 Ball
- 61 2222478 Barrell
- 62 2232793 Lever
- 63 180125 Bolt (3/8"-24 x 1-1/8")
- 64 2222423 Seal
- 65 2222387 Shaft
- 66 6772111 Case Assy.
- 67 2222307 Bushing
- 68 2222308 Stud
- 69 2277678 Stud
- 70 6768884 Restriction Plug
- 71 2222528 Gasket
- 72 2222599 Shield
- 73 2222369 Retainer
- 74 103320 Lock Washer (5/16)
- 75 2222670 Nut
- 76 180079 Bolt (5/16"-18 x 1")
- 77 901215 Bearing
- 78 6764516 Pinion & Gear Assy.
- 79 2222362 Spacer
- 80 2222365 Shim 0.003"
- 81 2222366 Shim 0.010"
- 82 180079 Bolt (5/16"-18 x 1")
- 83 120638 Lock Washer (5/16")
- 84 2222368 Retainer
- 85 954400 Bearing
- 86 2222364 Retainer
- 87 126006 Nut
- 88 2222419 Key
- 89 6768786 Sleeve



- 89 6774167 Drive Plate Assembly
- 90 2222450 Dowel Pin
- 91 2222308 Stud (3/8"-16 x 1-1/8")
- 92 9413438 Snap Ring
- 93 954528 Bearing
- 94 6768796 Retainer
- 95 9409060 Bolt
- 96 6768869 Hub
- 97 6774173 Wear Plate
- 98 6774172 Driven Plate Assy.
- 99 6774174 Wear Plate Assy.
- 100 6774175 Separator Plate
- 101 126006 Nut
- 102 6772639 Cone
- 103 6772640 Plate Assy.
- 104 6768585 Thrust Washer
- 105 6768816 Snap Ring
- 106 6772632 Retainer
- 107 6768773 Seal Ring
- 108 2417236 Spring (Kit)
- 109 6772637 Piston Assy.
- 110 NS Dowel Pin
- 111 6768772 Seal Ring
- 112 6768851 Seal Ring
- 113 6774168 Pressure Plate
- 114 6768798 Stud
- 115 6768814 Bolt
- 116 6772630 Cover Assy.
- 117 6768586 Bushing
- 118 6768845 Spacer
- 119 181638 Bolt (3/8"-24 x 1-1/8")
- 120 2222458 Lock Washer



- 121 103026 Nut (3/8-24)
- 122 6768818 Seal Ring
- 123 6770333 Piston
- 124 6773910 Ring - Outer
- 125 763069 Diaphragm Spring
- 126 6768834 Ring - Inner
- 127 2222458 Lock Washer
- 128 103026 Nut (3/8-24)
- 129 2385661 Seal Ring
- 130 9409067 Bolt
- 131 6768864 Flange Assy.
- 132 2222496 Housing
- 133 6768874 Restriction Plug
- 134 6774163 Spring - Outer
- 135 6775110 Spring - Inner
- 136 6770964 Valve
- 137 6770870 Gasket
- 138 6769616 Control Valve Assy.
- 139 NS Solenoid Assy.
- 140 1114411 Plug
- 141 6769629 Seal
- 142 6771005 Valve
- 143 6769617 Gasket
- 144 6750652 Gasket



- 145 6769625 Valve Assy.
- 146 6771064 Bushing
- 147 6769626 Spring
- 148 6774164 Body
- 149 103321 Lock Washer
- 150 180128 Bolt
- 151 180138 Bolt
- 152 2222554 Gasket
- 153 103321 Lock Washer (3/8)
- 154 180124 Bolt (3/8"-16 x 1-1/4")
- 155 6770106 Seal Ring
- 156 2222669 Snap Ring
- 157 907350 Bearing
- 158 2222513 Snap Ring
- 159 6768861 Pump Wheel
- 160 6769420 Pump Wheel
- 161 2222684 Turbine Wheel
- 162 905014 Bearing
- 163 2222511 Spacer
- 164 2222512 Snap Ring

- 164 2222619 Snap Ring
- 165 2222672 Cover Assy.
- 166 103321 Lock Washer (3/8)
- 167 179839 Bolt (3/8"-16 x 1")
- 168 180126 Bolt (3/8"-16 x 1-1/2")
- 169 6768888 Shaft Assy. (Inc. Item 170)
- 170 6768884 Restriction Plug
- 171 6770170 Seal Ring
- 172 6769653 Valve Assy.
- 173 6703225 Seal
- 174 6769647 Valve
- 175 6769850 Spring
- 176 6756858 Retainer
- 177 6773766 Overrunning Clutch Assy.
- 178 2222619 Snap Ring
- 179 954529 Bearing
- 180 2222501 Washer
- 181 6773768 Inner Race
- 182 139709 Outer Race
- 183 6773767 Roller
- 184 2222502 Washer
- 185 2222508 Bolt
- 186 2222506 Snap Ring
- 187 2222507 Lock Ring
- 188 6752817 Snap Ring

- 187 2222529 Gasket
- 188 2222531 Cap
- 189 103321 Lock Washer
- 190 179839 Bolt (3/8"-16 x 1")
- 191 2222533 Shim 0.003"
- 192 2222534 Shim 0.010"
- 193 2219907 Snap Ring
- 194 9413431 Cone
- 195 124543 Key
- 196 6771671 Gear
- 197 6770102 Shim
- 198 6770103 Shim
- 199 6770104 Shim
- 200 457215 Cup
- 201 6770100 Retainer
- 202 6769933 Gear Assy.
- 203 2222325 Bushing
- 204 451000 Nut (1/4-20)
- 205 139709 Screw (1/4"-20 x 7/8")
- 206 2222537 Shaft
- 207 9413002 Cup
- 208 2222508 Nut (3/8-24)
- 209 9413001 Cone
- 210 6754613 Nut
- 211 2222485 Gasket

- 208 2222472 Thrust Washer
- 209 6774531 Idler Gear Assy.
- 210 2222471 Bushing
- 211 6754082 Shaft
- 212 2222379 Shaft
- 213 2222479 Retainer
- 214 120638 Lock Washer (5/16)
- 215 181829 Bolt (5/16"-18 x 3/4")
- 216 2222332 Reverse Gear Assy.
- 217 2222471 Bushing
- 218 6768781 Tube Assy.
- 219 6768779 Tube Assy.
- 220 180080 Bolt (5/16"-18 x 1-1/8")
- 221 120638 Lock Washer (5/16)
- 222 6768780 Tube Assy.
- 223 2222360 Gasket
- 224 6772425 Fluid Pump Assy.
- 225 274844 Snap Ring
- 226 6771672 Gear
- 227 456690 Screw (1/4"-20 x 2")
- 228 8772425 Housing
- 229 457176 Bearing
- 230 124543 Key
- 231 9415684 Snap Ring

- 231 2412886 Idler Shaft
- 232 2384972 Drive Shaft
- 233 2436937 Gear
- 234 6772425 Stator
- 235 444660 Plug (1/4)
- 236 2384975 Plunger
- 237 2436938 Spring
- 238 2427845 Guide Pin
- 239 2384978 Gasket
- 240 2384977 Cap
- 241 6770051 Gasket
- 242 137407 Connector
- 243 6768812 Housing Assy.
- 244 103319 Lock Washer (1/4)
- 245 138201 Bolt (1/4"-20 x 3/4")
- 246 839226 Gasket
- 247 839241 Cover
- 248 839634 Reinforcement
- 249 839301 Bolt and Washer
- 250 6772627 Screen
- 251 839156 Spring
- 252 6770025 Oil Pan Assy.
- 253 120638 Lock Washer (5/16)
- 254 180079 Bolt (5/16"-18 x 1")
- 255 105456 Gasket
- 256 2146310 Plug

MODEL VH
TRANSMISSION
X-6315